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		RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
I-10 N	lainline	=	lane each direction + HOV lanes from						
	ML1		design features will be maintained, whether or not the	maintenance, no changes to existing conditions.	AM travel time approximately 42 minutes WB through project limits. PM travel time approximately 39 minutes EB through project limits. LOS E/F on all segments	No improvements over existing conditions.	No impacts.	No Impacts.	Routine maintenance functions will condition as it does today, but will increasingly become greater as the corridor ages without improvements.
	ML2	Median Widening + Ramp Upgrades	shoulders, 12' additional inside lane. 1.5% constant cross slope maintained; however, typical section may have to be modified to a crowned section for each direction to avoid undesirable vertical clearance impacts under select bridges that remain, most notably Riggs Road, Goodyear Road, Nelson Road, Casa Blanca Road, Seed Farm Road, and SR-387/SR-187/Pinal Ave. HOV lane extended south to Riggs Road. Ramps: Parallel entrance/exits, super corrected, increased accel/decel lengths. All entrance ramps upgraded to metered configurations. Casa Blanca	need to be added, relocated and/or adjusted. Crowning of mainline at bridges will require additional drainage	WB through project limits.	0.81 from CPS New General Purpose Lane - CMF 0.9 from CPS Ramp modifications - CMF 0.21 from CPS Shoulder widening - CMF 0.64 from CPS	Majority of mainline work can be accomplished with only an inside should closure, with occasional single lane closures. Short term (4 weeks +/-) ramp closures likely necessary to complete ramp gore modifications.	Minimal to no utility impacts associated with the I-10 median widening.	New pavement from widening, pavement preservation of existing pavements and new concrete median barrier in the northern six miles reduces near-term maintenance. Median cable barrier for 20 miles will increase maintenance.
	ML3	Outside Widening + Ramp Upgrades	purpose mainline widening to the outside. 12-ft inside/outside shoulders, 12' additional inside lane. 1.5% cross slope maintained; however, typical section may have to be modified to a crowned section for each direction to avoid undesirable vertical clearance impacts under select bridges that remain, most notably Riggs Road. HOV lane extended south to Riggs Road with widening to the median. Ramps: Parallel entrance/exits, super corrected, increased accel/decel lengths. All entrance ramps	north of Riggs Road. Crowning of mainline at bridges will require		Ramp modifications - CMF 0.21 from CPS Shoulder widening - CMF 0.64 from CPS No benefit from median barrier south of Riggs Road, but north of Riggs Road - CMF 0.81 from CPS.	Majority of mainline work can be with a outside shoulder closure and some inside shoulder closures, with occasional single lane closures. Ramp closures necessary to complete upgrades	le associated with the I-10	New pavement from widening and pavement preservation reduces nearterm maintenance. Six miles of median cable barrier in Maricopa County will inicrease maintenace.

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	ALTEF	RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic		Utility Considerations	Maintenance / Maintainability
Wild	Horse P	ass / Sundust Road Interchange	Options							
	WH1		No impacts, except for ADA upgrades. Crest curve actual design speed is 62 mph which is adequate for the existing 35 mph posted speed limit. Existing vertical clearance exceeds 16.5'. Compatible with both ML2 or ML3.		Operational problems that exist today will only get worse over the next 20 years under no-build. Expected Level of Service F in the am peak and E in the pm peak.	ADA upgrades will improve safety and accessibility for pedestrians, otherwise no changes.	No impact	No impact		Maintenance functions will condition as it does today, but will increasingly become greater as the corridor ages without improvements. Since this location is only about 30 years old, do not expect maintenance to increase dramatically over the next 20 years.
	WH2		commonplace across the US. Standard 12' lanes, except through the crossovers and across the existing	on-site drainage system to accommodate the new configuration.			interchange can be built er	ntirely offline. ustments will be paving and vers. Some ad detours will I-10. Advance to the public en the	rical. Minor each could be	A bigger interchange with more bridge and more pavement will eventually require more maintenance, but it will be minimal for probably the next 20 years given how new the interchange is overall.
	WH3	Displaced Left Turn (DLT) Interchange with bike & ped accomodations	shoulders on new bridge. DLT configuration preserves the off-ramp to on-ramp through movement sometimes utilized during incident management,	on-site drainage system to accommodate the new	pm peak period.	conflict points. However, unfamiliar design may create driver confusion and could increase the change of wrong way drivers, possibly reducing safety benefits.	interchange can be built er Relatively minor traffic adj	ntirely offline. ustments will be paving and und ramp over. Some d detours will I-10. Advance to the public	rical. Minor each could be	A bigger interchange with more bridge and more pavement will eventually require more maintenance, but it will be minimal for probably the next 20 years given how new the interchange is overall.

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	ALTER	RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
SR 3	47 / Que	een Creek Road Interchange Opti	ons						
		No Build	No changes. Crest curve actual design speed is 75 mph which is adequate for existing posted speed of 45 mph east of I-10 and 55 mph west of I-10. Existing vertical clearance exceeds 16.5'. Compatible with both ML2 or ML3.	No impacts	Operational problems that exist today will only get worse over the next 20 years under no-build. Expected Level of Service F in both the am and pm peak.	No changes	No impacts	No impacts, but a future Gila River Community Department of Public Works (DPW) waterline crossing of I-10 is proposed nearby and will need to be coordinated.	Maintenance functions will condition as it does today, but will increasingly become greater as the corridor ages without improvements. Since this location is only about 20 years old, do not expect maintenance to increase dramatically over the next 20 years.
	QC2	Diverging Diamond Interchange (DDI) with bike & ped accomodations	commonplace across the US. Standard 12' lanes, except through the crossovers and across the existing	on-site drainage system to accommodate the new configuration.	Expected Level of Service C in the am peak and B in the pm peak.			e. electrical systems. Minor outages to each could be expected. Coordination with the future DPW waterline will be required.	A bigger interchange with more bridge and more pavement will eventually require more maintenance, but it will be minimal for probably the next 20 years given how new the interchange is overall.
	QC3	Displaced Left Turn (DLT) Interchange with bike & ped accomodations	could be a concern. Standard 12' lanes, standard 8' shoulders on new bridge. DLT configuration preserves the off-ramp to on-ramp through movement	on-site drainage system to accommodate the new			The new bridge and most of the new interchange can be built entirely offli Relatively minor traffic adjustments we necessary to complete the paving and signal system at the eastbound ramp terminal and the DLT crossover. Some short term lane closures and detours be necessary, including on I-10. Advatraffic control notification to the publi will be needed prior to when the DLT design goes active.	ill be outages to each could be expected. Coordination with the future DPW waterline will be required.	A bigger interchange with more bridge and more pavement will eventually require more maintenance, but it will be minimal for probably the next 20 years given how new the interchange is overall.

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		RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
Riggs	Road I	nterchange Options							
	RR1	No Build	Existing crossroad deficiencies remain including narrow shoulder width. Vertical clearance is 16.0'. Crest curve actual design speed is 54 mph which is adequate for existing 45 mph posted speed limit. Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-10, unless the mainline design is altered with a horizontal shift toward the median, or exceptions are sought for shoulders.	No impacts		Bridge railing is dated and does not meet current crash test criteria. Guardrail offset and shoulder does not meet current standards. Disabled vehicles have no space to pull off the traveled way and emergency vehicles have no shoulder for use in response to incidents across the interchange. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone and are therefore barrier protected.		No impact	Bridge is nearing the end of its service life, with the bridge deck/superstructure having the most need. Narrow approach roadways with guardrail remain.
	RR2	Bridge deck rehabilitation	Existing deficiencies remain including narrow shoulder width. Vertical clearances of 16.0' will be retained. Bridge railing replaced and updated with the new deck rehabilitation. Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-10, unless the mainline design is altered with a horizontal shift toward the median, or exceptions are sought for shoulders.	·	Level of Service B/C in the am peak hour, and level of service B in the pm peak hour now and into 2040.	test criteria however guardrail is not replaced. Disabled vehicles have no space to pull off the traveled way and emergency vehicles have no	Assuming deck rehabilitation is done in halves, lane closures necessary, 1-way operations with temporary signal on Rig Some short term lane closures and detours will be necessary, including on I 10, for old deck removal, setting forms, and for deck pours.		Bridge deck is replaced reducing near- term maintenance. Condition of approach guardrails remain, though end treaments would be updated to current standards if needed.
	RR3	Bridge deck rehabilitation with shoulder widening	bridge) are provided. Median is extended across the bridge between ramp terminal intersections. Vertical clearance will drop a few inches less than the existing 16.0' with widening. Symmetrical widening proposed to minimize the length of impacts along Riggs Road. Bridge width increased to about 59-feet. Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-	I-10 has the potenial of being impacted by new fill slopes. Would likely need to be reconstructed to a new alignment. Four existing concrete drainage chutes down the Riggs	Level of Service B/C in the am peak hour, and level of service B in the pm peak hour now and into 2040. Bikes gain use of standard shoulder width through the interchange.	current MASH crash test criteria. Disabled and	Some short term I-10 closures will be	ADOT signal electrical line gs. crossing I-10 at Riggs Rd. Minor outage could be expected.	Bridge deck, bridge railing, and guardrail are replaced or rehabilitated reducing near-term maintenance.

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ALTE	ERNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability	Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability	
RR4	Bridge deck rehabilitation with shoulder widening and sidewalks	bridge) are provided. Median is extended across the bridge between ramp terminal intersections. Sidewalk included on both sides between ramp intersections. Vertical clearance will drop a few inches less than the existing 16.0' with widening. Symmetrical widening proposed to minimize the length of impacts along Riggs	I-10 has the potenial of being impacted by new fill slopes. Would likely need to be reconstructed to a new alignment. Four existing concrete drainage chutes down the Riggs	Level of Service B/C in the am peak hour, and level of service B in the pm peak hour now and into 2040. Bikes gain use of standard shoulder width through the interchange. Pedestrians have access to sidewalks	Bridge railing and guardrail are replaced to meet current MASH crash test criteria. Disabled and emergency vehicles have use of standard shoulder width through the interchange. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone. Rehab bridge CMF 0.95 from CPS; Shoulder widening CMF 0.64 from CPS.	Outside I-10 shoulde piers. Some short term I-1 necessary for old de	s necessary, 1-way nporary signal on Riggs er closures to widen	Conflict with the underground ADOT signal electrical line crossing I-10 at Riggs Rd. Minor outage could be expected.	Bridge deck, bridge railing, and guardrail are replaced or rehabilitated reducing near-term maintenance.	
RRS	Bridge replacement off of the existing alignment	bridge) are provided. Median is extended across the bridge between ramp terminal intersections. Sidewalk	would need to be reconstructed.	Level of Service B/C in the am peak hour, and level of service B in the pm peak hour now and into 2040. Bikes gain use of standard shoulder width through the interchange. Pedestrians have access to sidewalks	Bridge railing and guardrail are replaced to meet current MASH crash test criteria. Disabled and emergency vehicles have use of standard shoulder width through the interchange. New two-span structure would place new abutments/piers beyond the I-10 clear zone. Replace bridge CMF 0.95 from CPS; Shoulder widening CMF 0.64 from CPS	setting forms, settin pours for new bridg Majority of Riggs Ro short term restrictio along Riggs Road.	idge removal, and for ig girders, and for deck e. and built off-line, with ons for final tie-ins osures required to build		New underpass structure, bridge railing, guardrail, and approach pavement reduce near-term maintenance.	

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	ALTER	RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
Good	ear Ro	oad Grade Separation Options							
	GY1	No Build	Existing deficiencies remain including narrow shoulder width and vertical clearances is 16.1 feet. Crest curve actual design speed is 55 mph which is adequate (no known posted speed limit exists). Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-10, unless the mainline design is altered with a horizontal shift toward the median, or exceptions are sought for shoulders.	No impact	volume roadway so no operational issues exist now and none are expected by 2040.	Bridge railing is dated and does not meet current crash test criteria. Guardrail offset and shoulder does not meet current standards. Disabled vehicles have no space to pull off the traveled way and emergency vehicles have no shoulder for use in response to incidents across the bridge. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone and are therefore barrier protected.		No impact	Poor condition of approach pavement remains, and will continue to deteriorate. As bridge ages, maintenance will also increase.
	GY2	Shoulder widening on approaches and bridge	bridge) are provided. Vertical clearance will drop a few	Pavement drainage runnoff design perpetuated.	so no operational issues exist or are expected in 2040. Bikes gain use of standard shoulder width.	emergency vehicles have use of standard shoulder width. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone. Shoulder widening CMF 0.64 from CPS	Lane or full roadway closures Road required for bridge wide Outside I-10 shoulder closure piers. Some short term I-10 closures necessary for setting forms, s girders, and for deck pours.	lening. es to widen es will be	Bridge railing, guardrail, and approach pavement are replaced and/or rehabilitated reducing near-term maintenance.
	GY3	Bridge replacement off of the existing alignment	bridge) are provided. Vertical clearance will be		so no operational issues exist or are expected in 2040. Bikes gain use of standard shoulder width.	emergency vehicles have use of standard shoulder width. New two-span structure would place new abutments/piers beyond the I-10 clear zone. Replace bridge CMF 0.95 from CPS; Shoulder widening CMF 0.64 from CPS	Some short term I-10 closures necessary for old bridge remo setting forms, setting girders, pours for new bridge. Majority of Goodyear Road be with short term restrictions for along Goodyear Road. No I-10 shoulder closures requew bridge abutments and pi	oval, and for , and for deck puilt off-line, or final tie-ins quired to build	New underpass structure, bridge railing, guardrail, and approach pavement reduce near-term maintenance.

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		NATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability /	Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
iveison R	load	Grade Separation Options	Existing deficiencies remain including narrow shoulder	No impact	No impact. No known traffic operations	Bridge railing does not meet current crash test criteria	No impact		No impact	Poor condition of approach pavement
N	IR1		width and vertical clearances is 16.1 feet. Crest curve actual design speed is 51 mph which is inadequate for existing 55 mph posted speed limit. Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-10, unless the mainline design is altered with a horizontal shift toward the median, or exceptions are sought for shoulders.		concerns today or are projected by 2040.	and guardrail offset does not meet current standards. Disabled vehicles have no space to pull off the traveled way. Emergency vehicles have no shoulder for use in response to incidents. 51 mph design speed and 55 mph posted speed along the crest vertical curve over the freeway remains. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone.				remains, and will continue to deteriorate. As bridge ages, maintenance will also increase.
N	IR2	Shoulder widening on approaches and bridge	bridge) are provided. Vertical clearance will drop a few inches less than the existing 16.1' with widening and		No known traffic operations concerns today or are projected by 2040. Bikes gain use of standard shoulder width.	current MASH crash test criteria. Disabled and emergency vehicles have use of standard shoulder width. 51 mph stopping sight distance remains along the crest vertical curve over the freeway, along with the 55 mph posted speed limit. Could consider dropping posted speed limit to 50 mph. Four-span	with temporary signary Outside I-10 shoulde piers. Some short term I-10 necessary for setting girders, and for deck	ary, 1-way operations al on Nelson required r closures to widen O closures will be forms, setting	•	Bridge railing, guardrail, and approach pavement are replaced or reconstructed reducing near-term maintenance.
N	IR3	Full crossroad and bridge replacement	bridge) are provided. Vertical clearance increased to at least the minimum 16.5' and profile design speed increased to 55 mph minimum. Roadway realigned slightly south to facilitate reconstruction while maintaining traffic with half and half construction.	under I-10 from fill slopes.	No known traffic operations concerns today or are projected by 2040. Bikes gain use of standard shoulder width.	current MASH crash test criteria. Disabled and emergency vehicles have use of standard shoulder width. Design speed of crest vertical curve increased to 55 mph over the freeway to match posted speed. New two-span structure removes piers and abutments from the I-10 clear zone. Replace bridge CMF 0.95 from CPS. Shoulder widening CMF 0.64 from CPS	pours for new bridge Nelson Road built wi	dge removal, and for g girders, and for decl t. th half and half way operations with Nelson required. sures required to buil	powerline located along the k south side of Nelson Road. Minor short term outage could be expected.	New underpass structure, bridge railing, guardrail, and approach pavement reduce near-term maintenance.

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	ERNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
SR 587 / C	asa Blanca Road Interchange Option							
CE	1 No Build	Existing deficiencies remain at the underpass including narrow shoulder width and vertical clearances is 16.1 feet. Crest curve actual design speed is 58 mph which is adequate for existing 55 mph posted speed limit. Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-10, unless the mainline design is altered with a horizontal shift toward the median, or exceptions are sought for shoulders.		Continued use stop sign control of existing ramp intersections. Level of Service today is F on the east intersection and B for the west intersection. By 2040, the east intersection will continue to get worse with an even longer Level of Service F rating, while the west intersection will drop to an E by or before 2040. During incidents on I-10 north of the SR-587 interchange, traffic diversion to/from I-10 to the south from/to SR-587 to the north is significant and degrades the typical operational performance of the current interchange even more. No bike / pedestrian accommodation across the underpass structure.	Full-width shoulders are not available for disabled or emergency vehicles across the existing bridge. The additional congestion expected at the stop sign controlled intersections would likely result in an increase in congestion related crashes. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone.	No impact	No impact	Pavement rehabilitation along the interchange ramps, SR 587, and Casa Blanca Road would likely be require before 2040. As bridge ages, maintenance will also increase.
CE	2 Add ramp terminal signals and turn lanes only	narrow shoulder widths. Vertical clearance will drop a few inches less than the existing 16.1' with widening. Ramp intersections are widened to provide right and	the fill slope of the crossroad and will need to be realigned. Slope drains along SR-587 will require	Interchange Level of Service upgraded to C or better in 2040. Under traffic diversion events, CB2 operations will hit Level of Service F, which is to be expected as this interchange configuration does not efficiently handle the West-to-North (WN) and South-to-East (SE) movements associated with the traffic diversion event. Bike/pedestrians not accommodated across the bridge.	Full-width shoulders are not available for disabled or emergency vehicles across the existing bridge. New signals with turn lanes and wider shoulders around the intersections will reduce congestion and will improve safety. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone. Construct signal CMF 0.95 from CPS; Construct turn lanes CMF 0.81 from CPS.	Shoulder closures around the intersections for widening to accommodate turn lanes. Short term lane restrictions for signal installations.	Potential impact to overhead power along SR-587 and crossing I-10, risk is low to moderate. Relocation required for some ADOT lighting electrical conduits. Potential impact to the dual EPNG gasline to the north of I-10, though risk is low. Potential impact to the telephone line crossing I-10, though the risk is low. Service impacts to all of these are expected to be minor or nonexistent.	Roadway pavement along the interchange ramps, SR 587, and Casa Blanca Road would be rehabilitated and widened thereby reducing near-term maintenance. New traffic signals would increase maintenance inventory, and given remote location, would be at least 1 hour away from service should something occur.
CE	Add ramp terminal signals, turn lanes, bridge deck rehabilitation, and widening for bike and ped accomodations	bridge) are provided. Vertical clearance will drop a few inches less than the existing 16.1' with widening. Median is extended across the bridge between ramp terminal intersections. Ramp intersections are widened to provide right and left turn lanes where warranted, and to accommodate signal control. Sidewalk included on both sides between ramp terminal intersections.	of the crossroad and will need to be realigned. Slope drains along SR-587 will require	Interchange Level of Service upgraded to C or better in 2040. Under traffic diversion events, CB3 operations will hit Level of Service F, which is to be expected as this interchange configuration does not efficiently handle the West-to-North (WN) and South-to-East (SE) movements associated with the traffic diversion event. Bike/pedestrians are accommodated across the bridge.	Bridge railing and guardrail replaced to meet current MASH crash test criteria. Full-width shoulders are available for disabled or emergency vehicles across the bridge. Bike/pedestrians are accommodated across the bridge. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone. Construct signal CMF 0.95 from CPS; Construct turn lanes CMF 0.81 from CPS; Rehab bridge CMF 0.95 from CPS.	Some short term I-10 closures will be	Potential impact to overhead power along SR-587 and crossing I-10, risk is low to moderate. Relocation required for some ADOT lighting electrical conduits. Potential impact to the dual EPNG gasline to the north of I-10, though risk is low. Potential impact to the telephone line crossing I-10, though the risk is low. Service impacts to all of these are expected to be minor or nonexistent.	Bridge deck and the roadway pavement along the interchange ramps, SR 587, and Casa Blanca Road would be rehabilitated and widened thereby reducing near-term maintenance. New traffic signals would increase maintenance inventory, and given remote location, would be at least 1 hour away from service should something occur.

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ALTE	RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
CB4	CB3 but with bridge replacement off of the existing alignment	Standard 12' lanes and 8' shoulders (10' shoulders on bridge) are provided. Median is extended across the bridge between ramp terminal intersections. Ramp intersections are widened to provide right and left turn lanes where warranted, and to accommodate signal control. Sidewalk included on both sides between ramp terminal intersections. New bridge off alignment to the south of existing and accomodates a minimum of 16.5' vertical clearance. Option required for use with I-10 mainline alternative ML3, but also compatible with ML2.	Slope drains along SR-587 will require reconstruction.	Interchange Level of Service upgraded to C or better in 2040. Under traffic diversion events, CB4 operations will hit Level of Service F, which is to be expected as this interchange configuration does not efficiently handle the West-to-North (WN) and South-to-East (SE) movements associated with the traffic diversion event. Bike/pedestrians are accommodated across the bridge.	Bridge railing and guardrail replaced to meet current MASH crash test criteria. Full-width shoulders are available for disabled or emergency vehicles across the bridge. Bike/pedestrians are accommodated across the bridge. New two-span structure removes piers and abutments from the I-10 clear zone. Replace bridge CMF 0.95 from CPS. Construct signal CMF 0.95 from CPS; Construct turn lanes CMF 0.81 from CPS.		cck crossing I-10, risk is low to moderate. Relocation required for some ADOT lighting electrical conduits.	Complete new bridge and roadway pavement requiring less near-term maintenance. Roadway pavement along the interchange ramps, SR 587, and Casa Blanca Road would be rehabilitated and widened thereby reducing near-term maintenance. Increased vertical clearance reducing the likelihood overheight vehicles hit the superstructure. New traffic signals would increase maintenance inventory, and given remote location, would be at least 1 hour away from service should something occur.
CB5	Diamond Interchange with 5-legged roundabouts at intersections	Standard 12' lanes and 8' shoulders. Two 5-legged modern roundabouts are at both ramp terminals. New bridge next to the exisiting bridge, which will be built to accommodate 2 standard lanes and sidewalk across the bridge. New bridge to the north accommodates minimum 16.5' vertical clearance, whereas existing bridge vertical clearance will decrease a few inches below 16.1' due to widening, unless this bridge is replaced completely. Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-10, unless the mainline design is altered with a horizontal shift toward the median, exceptions are sought for shoulders, or the existing bridge is also replaced.		Interchange Level of Service upgraded to A or better in 2040. Under traffic diversion events, CB5 operations will hit Level of Service F, as the roundabouts will become overwhelmed with the the West-to-North (WN) and South-to-East (SE) movements associated with the traffic diversion event. Bike/pedestrians are accommodated across the bridges between the roundabouts.	structure will remain and will maintain piers adjacent to outside edge of mainline shoulder and within the clear zone. Construct multilane roundabout CMF 0.4 from CPS; Construct turn lanes CMF 0.81 from CPS; Rehab bridge CMF 0.95 from CPS.	widening exsiting bridge. Some short term I-10 closures will be necessary for new bridge and old bridge	power along SR-587 and crossing I-10, risk is high. Relocation required for some ADOT lighting electrical conduits. Jee. Potential impact to the dual EPNG gasline to the north of I-10, though risk is low. Potential impact to the telephone line crossing I-10,	Complete new bridge, a rehabilitated existing bridge, and new roadway pavement throughout the interchanges will require less near-term maintenance. Since roundabouts do not require signals, maintenance requirements are substantially less given the remote location.

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			ENGINEERING IMPACTS Traductor y un miembro							
ALT	TERNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety		Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability	
СВ	6 Diamond Interchange with Casa Blanca Road bypass	bridge next to the exisitng bridge, which will be widened to accommodate 2 standard lanes and sidewalk across the bridge. New bridge to the north will accomodates a minumum 16.5' vertical clearance, whereas the existing bridge vertical clearance will decrease a few inches below 16.1' due to the widening, unless this bridge is also replaced completely. New bridge to the south where Casa Blanca Road crosses I-	nodified (replaced or xtended) to ccommodate the new	better in 2040. Under traffic diversion events, CB6 operations will only drop to Level of Service B. This is because the West-to-North (WN) and South-to-East (SE) movements associated with the traffic diversion event are largely separated from the Casa Blanca Road traffic. Bike/pedestrians are accommodated across the bridges between the roundabouts.	Bridge railing and guardrail replaced to meet current MASH crash test criteria on existing bridge. Full-width shoulders are available for disabled or emergency vehicles across all three bridges. Bike/pedestrians are accommodated across all bridges. The new two-span structure avoids piers and abutments from being in the I-10 clear zone, however, the existing four-span structure will remain and will maintain piers adjacent to outside edge of mainline shoulder and within the clear zone. Construct multilane roundabout CMF 0.4 from CPS; Construct turn lanes CMF 0.81 from CPS; Rehab bridge CMF 0.95 from CPS.	then detour traffic applicable while wi Some short term Incessary for new rehabilitation for sigirders, and for dec Casa Blanca Road / offline, with tempo tie-ins. Outside I-10 should widen existing pier closures required tabutments and pie Minor closures aro	dening exsiting bridge. 10 closures will be bridge and old bridge etting forms, setting ck pours. SR-587 mostly built vary lane restrictions for der closures required to s, but no I-10 shoulder o build new bridge	power along SR-587 and crossing I-10, risk is high. Relocation required for some ADOT lighting electrical conduits. Potential impact to the dual EPNG gasline to the north of I-10, though risk is low. Potential impact to the telephone line crossing I-10,	Complete new bridge, a rehabilitated existing bridge, and new roadway pavement throughout the interchanges will require less near-term maintenance. Since roundabouts do not require signals, maintenance requirements are substantially less given the remote location.	
СВ	7 Split Diamond Interchange with triangular circulating roadway	yield controlled circulating roadway connecting all legs. Standard 12' lanes and 8' shoulders. New bridge north of the exisitng bridge, which will be built to accommodate 2 standard lanes and sidewalk across the bridge. New bridge to the north will accomodate a minumum of 16.5' vertical clearance, whereas existing bridge vertical clearance will decrease a few inches	o be completely econstructed and egraded for the new aterchange configuration. Multiple culverts under I-0 will need to be nodified (replaced or xtended) to ccommodate the new	the interchange. Interchange Level of Service upgraded to A or better in 2040. Under traffic diversion events, CB7 operations will only drop to Level of Service B. This is because the West-to-North (WN) and South-to-East (SE) movements associated with the traffic diversion event are easily handled with the freeflowing design. Sidewalks	span structure avoids piers and abutments from being in the I-10 clear zone, however, the existing four-span structure will remain and will maintain piers adjacent to outside edge of mainline shoulder and within the clear zone. Construct multilane roundabout CMF 0.4 from CPS; Construct turn lanes CMF 0.81 from CPS; Rehab bridge CMF 0.95 from CPS.	then detour traffic widening exsiting be Some short term Incessary for new rehabilitation for sigirders, and for ded Majority of interch tempoary lane rest Outside I-10 should widen existing pier closures required tabutments and pie	oridge. 10 closures will be bridge and old bridge etting forms, setting ck pours. ange built offline, with rictions for tie-ins. Her closures required to s, but no I-10 shoulder to build new bridge rs. und the crossroad tie-ir	power along SR-587 and crossing I-10, risk is medium to low.	Complete new bridge, a rehabilitated existing bridge, and new roadway pavement throughout the interchanges will require less near-term maintenance. Since circulating roadway design does not require signals, maintenance requirements are substantially less given the remote location.	

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	ALTE	RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
Gasli	ne Road	d Grade Separation Options							
	GL1	No Build	Existing deficiencies remain including narrow shoulder width, vertical clearance is 16.1 feet, and horizontal clearances along I-10 needing barrier protection. Crest curve actual design speed is 51 mph which is adequate as no known posted speed limit exists. Incompatible with both ML2 and ML3 due the bridge skew and its five-span configuration, unless mainline width design exceptions are sought for shoulders.		performance is not an issue. Wide farm equipment occasionally crosses and takes up the entire roadway width on the bridge.	Bridge railing does not meet current crash test criteria and guardrail offsets do not meet current standards. Disabled vehicles have no space to pull off the traveled way and emergency vehicles have no shoulder for use in response to incidents across I-10. Five-span structure maintains piers adjacent to inside and outside edge of mainline shoulder and within the clear zone.	No impact	No impact	Poor condition of approach pavement remains, and will continue to deteriorate. As bridge ages, maintenance will also increase.
	GL2	Bridge replacement on current alignment	bridge) are provided. Roadway to stay on original alignment. Bridge design to either a two or four span configuration to eliminate laterial clearance issues with I-10. Vertical clearance increased to at a minimum of	Gasline Road pavement drainage will need to be reconstructed. A 36x22" CMP under I-10 may be impacted and will need to be realigned or relocated.	is not an issue. However, shoulders provide 2-way operation of the roadway even with wide farm equipment crossings. Bikes and pedestrians can use the new shoulders.	New bridge updates all design standards including new bridge barrier. Full-width shoulders are available for disabled or emergency vehicles across the bridge. Bike/pedestrians are accommodated across the bridge. New two or four-span structure will relocate piers outside the I-10 clear zone. Replace bridge CMF 0.95 from CPS. Shoulder widening CMF 0.64 from CPS.	setting forms, setting girders, a pours for new bridge. Full closure of Gasline Road re during bridge replacement (6-	ral, and for EPNG gaslines - risk medium not for deck Potential impact to overhead powerline - risk high Potential Impact to Gila River Farm Irrigation Laterial 7-4 - risk high	Complete new bridge and roadway pavement requiring less near-term maintenance. Increased vertical clearance reducing the likelihood overheight vehicles hit the superstructure.
	GL3	Bridge replacement on parallel alignment	bridge) are provided. Roadway shifted east of original alignment. Bridge design to either a two or four span configuration to eliminate laterial clearance issues with I-10. Vertical clearance increased to at a minimum of	reconstructed. A 36x22" CMP under I-10 will be	is not an issue. However, shoulders provide 2-way operation of the roadway even with wide farm equipment crossings. Bikes and pedestrians can use the new shoulders.	Bike/pedestrians are accommodated across the	setting forms, setting girders, a pours for new bridge. Avoids full closure of Gasline F required during bridge replace	ral, and for control of the control	Complete new bridge and roadway pavement requiring less near-term maintenance. Increased vertical clearance reducing the likelihood overheight vehicles hit the superstructure.

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	ALTER	RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic		Utility Considerations	Maintenance / Maintainability
Seed	Farm R	oad Grade Separation / Intercha	nge Options							
	SF1	No Build	Existing non-standard 10' lanes, 3' shoulders, and existing 16.1' vertical clearance will remain. Crest curve actual design speed is 53 mph which is adequate as no known posted speed limit exists. Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-10, unless the mainline design is altered with a horizontal shift toward the median, or exceptions are sought for shoulders.	No impact		Bridge railing does not meet current crash test criteria and guardrail offset does not meet current standards. Disabled vehicles have no space to pull off the traveled way. Emergency vehicles have no shoulder for use in response to incidents across I-10. Four-span structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone.	·		No impact	Poor condition of approach pavement remains, and will continue to deteriorate. As bridge ages, maintenance will also increase.
	SF2	Bridge deck rehabilitation with shoulder widening - no interchange	Standard 12' lanes and 8' shoulders (10' shoulders on bridge) are provided with symmetrical 7' widening on	Seed Farm Road pavemen drainage will need to be reconstructed. No impact to existing I-10 culverts.	is not an issue. However, shoulders provide 2-way operation of the roadway even with wide farm equipment crossings. Bikes and pedestrians can use the new shoulders.	current MASH criteria. Disabled and emergency vehicles will have use of standard shoulders. Fourspan structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone. Rehab bridge CMF 0.95 from CPS; Shoulder widening CMF 0.64 from CPS	Deck widening will be do lane closures necessary, with temporary signal or required. The option wo Farm Road for several m widening is completed. Outside I-10 shoulder clopiers. Some short term I-10 clonecessary for setting for girders, and for deck pour	. 1-way operations in Seed Farm Road ould close Seed nonths while osures to widen osures will be rms, setting	overhead powerline crossing I-	New bridge deck and railing and roadway pavement and guardrail will all require less near-term maintenance.
	SF3	New tight diamond interchange with bridge replacement	Design speed will be increased to 55 mph. Standard 12' lanes and 8' shoulders (10' shoulders on bridge) are provided. Vertical clearance over I-10 is increased to at a minimum of 16.5'. Pedestrian sidewalks provided on both sides of the road through the interchange. Complete bridge replacement to a two-span structure and roadway realignment and reconstruction which reduces skew with I-10. Ramp terminal intersection spacing of about 450-feet with side-by-side left turn lanes requiring an 89-foot bridge width. Tight diamond interchange configuration less commonly associated with rural connections like Seed Farm Road. Terrace Road intersection with Seed Farm east of I-10 will need to be realigned with a new access point further east. Compatible with both ML2 and ML3.	drainage will need to be reconstructed. Four 36"x22" metal pipe culverts under I-10 need extension or realignment.	times to and from Sacaton which will remove traffic demand from SR-587/Casa Blanca and SR-387/SR-187/Pinal Ave interchanges. New	and emergency vehicles will have use of standard shoulders. Two-span structure removes piers from the clear zone adjacent to outside edge of mainline shoulder. Replace bridge CMF 0.95 from CPS; Shoulder widening CMF 0.64 from CPS. New TI improves incident response time for emergency services.	line with little impacts to Short term closure of Ser final tie-ins on both side Some short term I-10 clo necessary for old bridge setting forms, setting gir pours for new bridge. Shoulder closures (Outsi	o Seed Farm Road eed Farm Road for es. osures will be e removal, and for rders, and for deck ide) on Interstate	overhead powerline crossing I- 10 north of Seed Farm Road - risk is high	Complete new bridge and roadway pavement requiring less near-term maintenance. Increased vertical clearance reducing the likelihood overheight vehicles hit the superstructure. However, a new interchange means much more pavement to maintain over its life.

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ALTERNATIVES and OPTIONS			ENGINEERING IMPACTS						traductor y un miembro del equipo de estudio."		
		RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety		Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability	
	SF4	New spread diamond interchange with bridge replacement	Design speed will be increased to 55 mph. Standard 12' lanes and 8' shoulders (10' shoulders on bridge) are provided. Vertical clearance over I-10 is increased to a minimum of 16.5'. Pedestrian sidewalks provided on both sides of the road through the interchange. Complete bridge replacement to a two-span structure and roadway realignment and reconstruction to the south. Ramp terminal intersection spacing of about 1,150-feet with back-to-back left turn lanes requiring an 81-foot bridge width. Spread diamond interchange configuration most commonly associated with rural connections like Seed Farm Road. Terrace Road intersection with Seed Farm east of I-10 will need to be realigned with a new access point further east. Compatible with both ML2 and ML3.	drainage will need to be reconstructed. Four 36"x22" metal pipe culverts under I-10 need extension or realignment.	times to and from Sacaton which will remove traffic demand from SR-587/Casa Blanca and SR-387/SR-187/Pinal Ave interchanges. New		line with little impa Short term closure final tie-ins on both r Some short term I- necessary for old b setting forms, setti pours for new brid Shoulder closures (acts to Seed Farm Road of Seed Farm Road for a sides. 10 closures will be ridge removal, and for ng girders, and for deck ge. Outside) on Interstate	10 north of Seed Farm Road - risk is high Potential impact to the gasline crossing I-10 south of Seed Farm Road - risk is high Potential impact to the	Complete new bridge and roadway pavement requiring less near-term maintenance. Increased vertical clearance reducing the likelihood overheight vehicles hit the superstructure. However, a new interchange means much more pavement to maintain over its life.	
	SF5	New spread diamond interchange with widened existing bridge	Existing design speed of 53 mph will be retained. Standard 12' lanes and 8' shoulders (10' shoulders on bridge) are provided. Existing 16.1' vertical clearance will decrease a few inches due to the widening. Pedestrian sidewalk provided on the north side of the bridge and on both sides of the road through the interchange. Bridge modification remains a four-span structure. Roadway reconstruction limits the profile grade to 3% max. Ramp terminal intersection spacing of about 1,150-feet with back-to-back left turn lanes requiring a 70-foot bridge width. Spread diamond interchange configuration most commonly associated with rural connections like Seed Farm Road. Terrace Road intersection with Seed Farm east of I-10 will need to be realigned with a new access point further east.	drainage will need to be reconstructed. Four 36"x22" metal pipe culverts under I-10 need extension or realignment.	times to and from Sacaton which will remove traffic demand from SR-587/Casa Blanca and SR-387/SR-187/Pinal Ave interchanges. New access provides more direct route to I-10 and	Bridge railing and guardrail are replaced to meet current MASH criteria. Disabled and emergency vehicles will have use of standard shoulders. Fourspan structure maintains piers adjacent to outside edge of mainline shoulder and within the clear zone. Rehab bridge CMF 0.95 from CPS; Shoulder widening CMF 0.64 from CPS. New TI improves incident response time for emergency services.	lane closures neces with temporary sig required. The opti Farm Road for seve widening is comple	ssary, 1-way operations nal on Seed Farm Road on would close Seed eral months while sted. der closures to widen 10 closures will be ng forms, setting	10 north of Seed Farm Road - risk is high	New bridge deck and railing and roadway pavement and guardrail will all require less near-term maintenance. However, a new interchange means much more pavement to maintain over its life.	

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		RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic		Utility Considerations	Maintenance / Maintainability	
Dirk L	ay Roa	d Grade Separation Options									
	DL1	No Build	Existing deficiencies remain including narrow shoulder width. Vertical clearance is 16'-3.5". Horizontal clearances along I-10 needing barrier protection. Crest curve actual design speed is 54 mph which is adequate as no known posted speed limit exists. Incompatible with both ML2 and ML3 due the bridge skew and its five-span configuration, unless mainline width design exceptions are sought for shoulders.		performance is not an issue.	Bridge railing does not meet current crash test criteria and guardrail offsets do not meet current standards. Disabled vehicles have no space to pull off the traveled way and emergency vehicles have no shoulder for use in response to incidents across I-10. Five-span structure maintains piers adjacent to inside and outside edge of mainline shoulder and within the clear zone.	No impact	No in	r	Poor condition of approach pavement emains, and will continue to deteriorate. As bridge ages, maintenance will also increase.	
	DL2	Bridge replacement on current alignment	bridge) and sidewalks are provided. Vertical clearance increased to at least the minimum 16.5' and profile design speed increased to 55 mph. Roadway to stay on original alignment. Bridge width increased to about 61	reconstructed. A double 48" CMP under I-10 will be impacted and will need to be relocated.	is not an issue. Bikes and pedestrians can safety cross I-10.	for disabled or emergency vehicles across the bridge. Bike/pedestrians are accommodated across the bridge. New two or four-span structure will relocate	Some short term I-10 closs necessary for old bridge resetting forms, setting girde pours for new bridge. Full closure of Dirk Lay Roaduring bridge replacement Shoulder closures (Inside a Interstate to remove old b to construct new ones.	emoval, and for ers, and for deck ad required t (6-9 months). and Outside) on	r r	Complete new bridge and roadway bavement requiring less near-term maintenance. Increased vertical elearance reducing the likelihood overneight vehicles hit the superstructure.	
	DL3	Bridge replacement on parallel alignment	bridge) and sidewalks are provided. Vertical clearance	reconstructed.	is not an issue. Bikes and pedestrians can safety cross I-10.	for disabled or emergency vehicles across the bridge. Bike/pedestrians are accommodated across the bridge. New two or four-span structure will relocate	Some short term I-10 clost necessary for old bridge resetting forms, setting girde pours for new bridge. Avoids full closure of Dirk required during bridge rep. Shoulder closures (Inside a Interstate to remove old b to construct new ones.	emoval, and for ers, and for deck Lay Road blacement. and Outside) on	r C	Complete new bridge and roadway bavement requiring less near-term naintenance. Increased vertical clearance reducing the likelihood overneight vehicles hit the superstructure.	

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ALTERNATIVES and OPTIONS						traductor y un miembro del equipo de estudio."			
		RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety	Constructability / Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability
SR 387 / SR 187 / Pinal Avenue Interchange Options									
	PA1		No change from existing. Crest curve actual design speed is 54 mph which is slightly inadequate for the posted 55 mph speed limit. Vertical clearance is 16.6'. Compatible with ML2, but incompatible with ML3 due the bridge piers immediately adjacent to the outside shoulder of I-10, unless the mainline design is altered with a horizontal shift toward the median, or exceptions are sought for shoulders.	No impact		The exisitng left turn lanes from SR-187/Pinal Ave to each direction of I-10 are less than the recommended lengths for new cnstruction. No existing accomodation exists for bikes or pedestrians, which can be problematic during annual bike events that occur in this area.	No impact	No impact	Bridge is nearing the end of its typical service life. Narrow approach roadways with guardrail remain.
	PA2	Shoulder widening & sidewalk on approaches and bridge, add signals	bridge) are provided. Left turn lane storage lengths are increased to meet standards for new construction.		As growth occurs in the future and more people commute from Casa Grande to/from Phoenix, this interchange is likely to see higher movements in the north-to-west and east-to-south movements. The additonal width on the bridge allows for increased storage for left turns from Pinal Ave to westbound I-10. Expected Level of Service is expected to improve to D or better in 2040. Improved mobility for cyclists and pedestrians.	adjacent to outside edge of mainline shoulder and within the clear zone. Bicycles are accomodated in the Pinal Ave shoulders; pedestrians are barrier-separated from roadway traffic. Shoulder widening CMF 0.64		expected.	Upgraded interchange pavement and bridge widening reducing near-term maintenance, however, two new signalized intersections will increase maintenance.
	PA3	Upgrade ramp terminal capacity, shoulder widening & sidewalk on approaches and bridge, add signals	exisitng structure. Standard 12' lanes and 8' shoulders	No impact to existing I-10	As growth occurs in the future and more people commute from Casa Grande to/from Phoenix, this interchange is likely to see higher movements in the north-to-west and east-to-south movements. The additonal width on the bridge allows for increased storage for left turns from Pinal Ave to westbound I-10. A right turn pocket is added to the WB exit ramp at the junction with the crossroad, which will better facilitate access to Sacaton from the south. Expected Level of Service is expected to improve to D or better in 2040. Improved mobility for cyclists and pedestrians.	adjacent to outside edge of mainline shoulder and within the clear zone. Bicycles are accomodated in the Pinal Ave shoulders; pedestrians are barrier-separated from roadway traffic. Shoulder widening CMF 0.64 from CPS. Construct turn lanes CMF 0.81 from CPS; Traffic signal installation CMF 0.95 from CPS (and could go as low as 0.4 if roundabouts used instead of signals).		A minor outage could be expected.	Upgraded interchange pavement and bridge widening reducing near-term maintenance, however, two new signalized intersections will increase maintenance.

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ALTERNATIVES and OPTIONS		RNATIVES and OPTIONS	Roadway Design Factors	Drainage Considerations	Traffic Operations in 2040	Safety		Maintenance of Traffic	Utility Considerations	Maintenance / Maintainability	
	PA4	Bridge replacement off of the existing alignment, add signals	Standard 12' lanes and 8' shoulders (10' shoulders on bridge) are provided. Vertical clearance increased to at least the minimum 16.5' and profile design speed increased to 55 mph. Roadway realigned to east, parallel to original bridge footprint to facilitate construction while maintaining traffic. Bridge width increased to about 73 feet. Add signals to intersections (roundabouts are an option to signals). Option required for use with I-10 mainline alternative ML3, but also compatible with ML2.	need to be reconstructed. One 24" culvert under I-10 is impacted and will need to be replaced.	east-to-south movements. The additonal width on the bridge allows for increased storage for left turns from Pinal Ave to		Majority of improve line with little impact Short term closure of final tie-ins on both Some short term I-1 necessary for old br setting forms, settin pours for new bridg Shoulder closures (O	ments can be built off- ts to SR-187/Pinal Ave if SR-187/Pinal Ave for sides. O closures will be dge removal, and for g girders, and for deck	A minor outage could be expected.	Upgraded interchange pavement and a new bridge reducing near-term maintenance, however, two new signalized intersections will increase maintenance.	
AD	OT FMS a	and GRTI Fiber Optic Facility Optic	on								
	FO	Fiber Optic Installation	Geometric design (alignment and profile) can be very flexible to avoid impacts, improve accessibility for maintenance, etc.	Fiber optic facility will cross numerous drainage conveyances along the corridor. Most crossings will not result in any drainage impact, but some may require minor alterations after the fiber optic has been installed.	FMS system, traffic operations via real time driver information can be improved with no fear of communications issues due to weather or other issues with cellular	With a fully functioning and connected ADOT FMS system, traffic safety will benefit due to the ability to reliabily deliver real time driver information with no fear of communications issues due to weather or other issues with cellular communications.	mixture of eiter dire	ct bury, directional technology, whichever	With the flexibility in alignment and depth of the fiber optic installation, no utility impacts are expected as the fiber optic location can always be adjusted as needed to avoid them. Utility outages are not anticipated.	Access pull boxes will be installed as needed to facilitate maintenance access to the facility.	

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